





# QUALITY & ENGINEERING DOCUMENTS


Date: **JUNE 12, 2017**  
 To: **Public Record**  
 From: **Kent Jackson**  
 Subject: **Controlled Document Index for Suppliers**

Changes from previous release in red font


		REV.	9
<b>CONTROLLED DOCUMENT INDEX FOR HOKE® SUPPLIERS</b>		DATE:	06/12/2017
		PAGE:	1 OF 5
<b>HOKE Design Specifications</b>			<b>Rev Level</b>
HDS 101	Fitting Materials and Finishes		L
HDS 102	Front Ferrule Materials and Finishes		F
HDS 103	Rear Ferrule Materials and Finishes		M
HDS 104	GYROLOK Nut Materials and Finishes		D
HDS 105	Forging Material & Material Specifications		L
HDS 106	ANSI B-16.5-1996 Type Flange Material and Material Specifications		D
HDS 107	Special Options and Processing for Standard Product		G
HDS 108	Gage Design Specifications for Manufacturing of Inspection Gages		N/R
HDS 069	Standard HOKE Logo Specifications		D
<b>HOKE Material Specifications</b>			<b>Rev Level</b>
HMS 1	Material Specification Modification of Federal and ASTM Specifications QQ-S-581, ASTM-A-582 & ASTM-A-479 to meet HOKE Inc. Requirements		Y
HMS 20	Material Designators of Specifications		<b>AQ</b>
HMS 21	Material Marking for all HOKE Valves		N/R
<b>HOKE Process Specifications</b>			<b>Rev Level</b>
HPS 50	Cleaning Spec for GYROLOK Fitting Components		E
HPS 53	General Specifications for Lubrication of GYROLOK Components		P
HPS 58	Passivation of Austenitic Stainless Steels		Q
<b>HPS 65</b>	<b>GYROLOK Products - Engineering Specification for Product Marking Process</b>		<b>X</b>
HPS 94	Product Marking of Pipe Fittings		D
HPS 97	Packaging & Packing Spec (Mil-P-23199 Lev C/C)		N/R
HPS 104	Teflon Lining of Sampling Cylinders		AO

	<b>CONTROLLED DOCUMENT INDEX FOR HOKE® SUPPLIERS</b>	<b>REV.</b>  <b>DATE:</b> <b>PAGE:</b>	<b>9</b>  <b>06/12/2017</b> <b>2 OF 5</b>
HPS 109	Specification for Silver Plating of GYROLOK Nuts		F
HPS 146	Cleaning and Packaging of Parts for Oxygen Service		E
HPS 150	Pressure Test Requirements for DOT Cylinders		A
HPS 177	Age-Hardening Procedure for GYROLOK Rear Ferrules made from Equalized Inconel X-50		N/R
HPS 187	Marking Requirements for GYROLOK Front and Rear Ferrules HOKE P/N: []FF-[]/[] and []FR-[]/[]		D
HPS 189	DOT Cylinder Manufacturing and Testing Requirements		B
HPS 201	Packaging Requirements for GYROLOK Nuts and Ferrules		N/R
HPS 211	Valve Marking & Identification		N/R
HPS 214	Heat Code Identification		B
HPS 215	Cleaning for Chlorine Service, For Product Specified by Olin		A
<b>Quality Management Instructions</b>			<b>Rev Level</b>
QMI-127	Inspection of National Pipe Taper (NPT) Threads		7
QMI-200 & Addendum	Supplier Quality Assurance Requirements for Outsourced Products & Components		0
<b>Supplemental Drawing Index</b>			<b>Rev Level</b>
B-213-1	Standard GYROLOK		F
B-213-2	Standard GYROLOK		G
B-213-3	Standard GYROLOK		F
B-213-4	Standard GYROLOK		S
B-213-5	Standard GYROLOK		F
B-213-6	Standard GYROLOK		N
B-213-7	Standard GYROLOK		G
B-213-8	Standard GYROLOK		K
B-213-9	Standard GYROLOK		F
B-213-10	Standard GYROLOK		G
B-213-12	Standard GYROLOK		E
B-213-14	Standard GYROLOK		E
B-213-16	Standard GYROLOK		H
B-213-20	Standard GYROLOK		B
B-213-24	Standard GYROLOK		B
B-213-32	Standard GYROLOK		A
B-214-1MM	Metric GYROLOK		E



	<b>CONTROLLED DOCUMENT INDEX FOR HOKE® SUPPLIERS</b>	<b>REV.</b>  <b>DATE:</b> <b>PAGE:</b>	<b>9</b>  <b>06/12/2017</b> <b>3 OF 5</b>
B-214-2MM	Metric GYROLOK		A
B-214-2.1MM	Metric GYROLOK		F
B-214-2.5MM	Metric GYROLOK		C
B-214-3MM	Metric GYROLOK		G
B-214-4MM	Metric GYROLOK		E
B-214-5MM	Metric GYROLOK		E
B-214-6MM	Metric GYROLOK		J
B-214-6MM-XP	Metric GYROLOK		B
B-214-8MM	Metric GYROLOK		L
B-214-10MM	Metric GYROLOK		J
B-214-12MM	Metric GYROLOK		F
B-214-14MM	Metric GYROLOK		C
B-214-14.1MM	Metric GYROLOK		F
B-214-15MM	Metric GYROLOK		A
B-214-15.1MM	Metric GYROLOK		F
B-214-16MM	Metric GYROLOK		E
B-214-18MM	Metric GYROLOK		B
B-214-18.1MM	Metric GYROLOK		F
B-214-20MM	Metric GYROLOK		F
B-214-20.1MM	Metric GYROLOK		A
B-214-22MM	Metric GYROLOK		E
B-214-25MM	Metric GYROLOK		E
B-214-28MM	Metric GYROLOK		A
B-214-30MM	Metric GYROLOK		B
B-214-32MM	Metric GYROLOK		B
B-214-38MM	Metric GYROLOK		B
<b>B-214-38MM-XP</b>	<b>Metric GYROLOK</b>		<b>B</b>
B-TSA-[]	TUBE STUB ADAPTER END STANDARD PRESSURE, IMPERIAL		N
B-TSAM-[]	TUBE STUB ADAPTER END STANDARD PRESSURE, METRIC		P
B-260-[]	STD FORM DETAILS DIN 3852, TYPE A (RS) ISO 228/1, EXT STRAIGHT THD		F
B-260M-[]	STUD END, DIN 3852 - TYPE A ISO METRIC THREAD		N/R
B-261-[]	DINN 3852 FORM B WITH SEALING EDGE		D

	<b>CONTROLLED DOCUMENT INDEX FOR HOKE® SUPPLIERS</b>	<b>REV.</b>  <b>DATE:</b> <b>PAGE:</b>	<b>9</b>  <b>06/12/2017</b> <b>4 OF 5</b>
B-262-[]	DIN 3852 TYPE C (PIPE THREAD SEAL)		G
B-264-[]	STD FORM DETAILS DIN 3852, TYPE X ISO 228/1 INT, STRAIGHT THD		E
B-265-[]	DIN 3852 TYPE Y (WITH GROOVE)		E
B-266[]	BS EN 837-1 PARALLEL THREADED TAPPED HOLES		F
B-268-[]	SAE MALE O-RING BOSS [] SIZE		C
B-269-[]	THREADS, PIPE TAPERED EXTERNAL NTP		C
B-270-[]	FEMALE PIPE THREADS TAPERED INTERNAL NPT		I
B-271-[]	SAE POSITIONABLE END PER SAE J514 & SAE J475 (ISO R725)		D
B-272-[]	SAE "O" RING SEALING PORT PER SAE J1926/1 (ISO 11926-1)		A
B-273	END CONNECTION SELECTOMITE VALVE SERIES		N/R
B-274-[]	STRAIGHT THD, MALE, W/O-RING FACE SEAL, [] UNF-3A THD		N/R
B-275-[]	RT THREADS, INTERNAL (BRITISH STD PIPE TAPERED)		A
B-276-[]	SAE J514, MALE 37 DEG FLARED TUBE FITTING END		N/R
B-280-[]	THREADS, PIPE TAPERED INTERNAL ANPT		A
B-281-[]	SAE MALE O-RING FACE SEAL		N/R
B-283-[]	FEMALE FLARED END 37° FLARED TUBE CONNECTION		-
B-300-*	MALE VACULOK FITTING		B
B-400	STEM/HOUSING HOLE DETAILS		N/R
B-1300	STEM HOUSING HOLE DETAILS 1300 & 1600 METERING VALVES		N/R
B-1500	STEM HOLE DETAILS		N/R
B-1700	BONNET & STEM HOLE DETAILS		N/R
B-2100-187	STEM/HOUSING HOLE DETAILS 0.187 ORIFICE		N/R
B-2100-250	STEM/HOUSING HOLE DETAILS 0.250 [6.35mm] ORIFICE		A
B-2100-313	STEM/HOUSING HOLE DETAILS 0.313 ORIFICE		N/R
B-2219-437	STEM/HOUSING HOLE DETAILS 0.437 ORIFICE		A
B-2300-062	STEM/HOUSING HOLE DETAIL 0.062 [1.59] ORIFICE		N/R
B-2300-125	STEM/HOUSING HOLE DETAIL 0.125 [3.18] ORIFICE		N/R
B-2400-1	2400 & 2800 VALVE HOLE DETAIL		B
B-3700-062	STEM/PACKING HOLE DETAILS 0.062 [1.57mm] ORIFICE		A
B-3700-170	STEM/HOUSING HOLE DETAILS 0.170 [4.32mm] ORIFICE		A
B-3800-170	STEM/HOUSING HOLE DETAILS 0.170 [4.32mm] ORIFICE		A
B-3800-217	STEM/HOUSING HOLE DETAILS 0.217 [5.51mm] ORIFICE		A

	<b>CONTROLLED DOCUMENT INDEX FOR HOKE® SUPPLIERS</b>	REV.	9
		DATE: PAGE:	06/12/2017 5 OF 5
B-3900-312	STEM/HOUSING HOLE DETAILS 0.312 [7.92mm] ORIFICE		N/R
B-7115	STEM/RETAINER HOLE DETAILS		N/R
B-7165	STEM/RETAINER HOLE DETAILS		N/R
B-7177	STEM/RETAINER HOLE DETAILS		A
B-HPTSA-[]	TUBE STUB ADAPTER END, HIGH PRESSURE, FRACTIONAL		E
B-HPTSAM-[]	TUBE STUB ADAPTER END, HIGH PRESSURE, METRIC		E
2514-*C	GYROLOK FITTING 'P' TYPE 40 DEG CONE		D
2514-*R	SAE J1926/1 CONNECTION (STRAIGHT THD, O-RING SEAL)		N/R
2539-*P	ISO PARALLEL PIPE THREADS (BRITISH PARALLEL PIPE THDS) INTERNAL		A
2543-*	CROSS REF. HOKE TO CSC STD (INTERNAL & EXTERNAL TAPERED PIPE)		N/R
B-1MNC	MALE NUT CONNECTION 1/16 TUBE SIZE		F
B-2MNC	MALE NUT CONNECTION 1/8 TUBE SIZE		S
B-4MNC	MALE NUT CONNECTION 1/4 TUBE SIZE		Q
B-6MNC	MALE NUT CONNECTION 3/8 TUBE SIZE		B
B-8MNC	FEMALE GYROLOK PORT DETAIL SIZE 8 (1/2) TUBE SIZE		A
B-10MNC-MM	FEMALE GYROLOK PORT DETAILS 10MM TUBE SIZE		C
B-12MNC	MALE NUT CONNECTION 3/4" TUBE SIZE		A
B-16MNC	MALE NUT CONNECTION 1" TUBE SIZE		A
B-AS4395-[]	AS4395, MALE FLARED END 37 DEG FLARED TUBE CONNECTION		B

This document indexes current revision level of controlled documents applicable to HOKE® suppliers.

Sincerely,



Kent Jackson  
Engineering & Quality Manager  
CIRCOR Instrumentation