

405 Centura Court • P.O. Box 4866 • Spartanburg, SC 29305 • (864) 574-7966 • Fax: (864) 587-5615

SUPPLIER QUALITY ASSURANCE REQUIREMENTS - 100

1. **SCOPE**- This document is provided to inform you, the Supplier, of the minimum quality requirements and procedures that must be met before material or product will be accepted at Hoke Incorporated.
2. **QUALITY SYSTEM** - You are responsible for maintaining a quality system that will assure the production and delivery of a quality product and to require the same performance from your supplier. Your quality system shall satisfy the requirements of ISO 9002, ANSI/ASQC Q9002 latest revision or ISO 9003; ANSI/ASQC Q9003 latest revision as applicable to the products and/or services provided to Hoke Incorporated.
3. **DISCREPANT MATERIAL** - If you produce parts and/or product that deviates from the drawing, assigned key characteristics and/or other specifications contained within the purchase order, you must segregate the discrepant material in your facility, and notify Hoke Incorporated through the Purchasing Department of the discrepancy(ies) involved. The Hoke Material Review Board will review and make disposition of the discrepancy(ies) and notify you of the results. The resultant disposition will be one of the following:

USE AS IS: Material can be used in present condition, will not affect form, fit, or function.

REPAIR: Material will be acceptable provided repair is made in accordance with Material Review Board instructions, and returns part(s) to configuration.

UNACCEPTABLE: Material cannot be repaired to an acceptable state: Scrap.

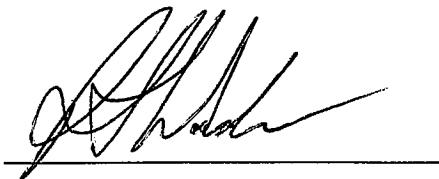
You shall not ship any usable discrepant parts to Hoke until you have received a copy of this Material Review Board disposition and complied with any repairs required and authorized. Upon shipment, you are required to segregate the discrepant material from the balance of the lot, and attach a copy of the Material Review Board disposition to the discrepant material.

4. **PACKAGING** - You are responsible for packaging parts for shipment to Hoke Incorporated so that they are protected against shipping damage, surface deterioration and corrosion during shipment and/or storage.
5. **IDENTIFICATION** - You are responsible for correct and proper identification of the lot or parts when our documentation calls for such mixing or identification.
6. **SPECIAL PROCESS AND MATERIAL CERTIFICATION** - When our documentation calls for special processes such as cleaning, joining (welding, braze, adhesive, etc.) non-destructive testing (magnetic particle, X-ray, penetrant, etc.), chemical coatings, acid etching, impregnating, heat treating etc., you are responsible for submitting evidence of certification of your own or your sub-contractor's special processes, before starting production. Certification is defined as a review and evaluation by Hoke to determine whether the equipment and controls used in a process can produce results in compliance with Hoke and/or ISO requirements. Raw material not furnished to you by Hoke will require objective evidence that material used meets all specified criteria of the Purchase Order.

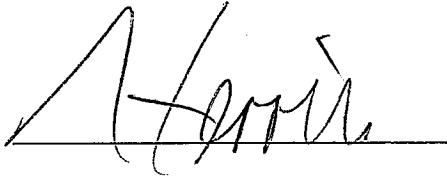
REVISION RECORD

REVISION	DATE	BY	DESCRIPTION
0	10/04/04	A. Long	1. Initial Release
1	JUN 8 07	R. Wade	1. Revised page one header 2. Changed "Inspection System" to read "Quality System" (3X) 3. Added revision record 4. Added signature page

ISSUED BY:

<u>NAME</u>	<u>TITLE</u>	<u>SIGNATURE</u>	<u>DATE</u>
R. Wade	Senior Quality Assurance Engineer		6/8/07

APPROVED BY:

<u>NAME</u>	<u>TITLE</u>	<u>SIGNATURE</u>	<u>DATE</u>
R. Ferrill	Director Quality Assurance		8 Jan 07